



Instruction Sheet For #2189

5 - Speed Transmission Shaft Installers Use on all 5-speed transmissions



1. Refer to H.D.® Service Manual for specifications.
2. Install shafts, lubed with a press fit lube like JIMS® #2124, by inserting shafts in bearings on transmission side of door.
3. Install both tools, with lubed threads, onto both ends of both shafts, without washers. Lock the transmission in two gears.
4. Tighten tools, alternating until shafts bottom on shaft shoulders. Remove both tools, and install both washers and lock-nuts, using JIMS® #7515 for the nuts and #35076-79K for the washers.
5. Tighten to H.D.® specifications.

CAUTION: Wear safety glasses. Excessive force may damage parts! See JIMS® catalog for over 100 other top quality professional tools. The last tools you will ever need to buy.

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